

VARIABLE RAKE



Clear visibility of cutting area



Full length back sheet supports with roller balls



Control panel and machine adjustments
conveniently located together

Features

- Motorised back gauge with Estun E10-S electronic readout
- One touch variable rake angle adjustment
- Stroke counter with single and continuous cutting modes
- Heavy duty ball transfers on cutting table for ease of material handling
- Rear gates with laser safety intrusion cut out beams
- Open side throat for long length slitting
- Facility to accommodate long length cutting with back gauge kick up bearing
- Rapid blade clearance adjustment via conveniently located handle
- Individual hydraulic hold down clamps
- 1 metre squaring arms with rules and stops
- Adjustable cutting stroke for fast cutting of small pieces
- Variable rake blade angle adjustment for cleaner cuts
- Front blade guard with Perspex windows for unrestricted visibility
- Shadow line cutting system eliminating sheet marking
- Heavy duty ball transfers on back sheet support
- 4 edge cutting blade



Back safety intrusion laser cut out system

Optional

- Blades to cut high tensile material
- NC & CNC controllers
- Servo driven back gauge with ball screw and linear guide
- Pneumatic rear sheet supports

MODEL	2504	2506	3206	4006	4008	4010	4012
THICKNESS(MM)	4	6	6	6	8	10	12
WIDTH(MM)	2500	2500	3200	4000	4000	4000	4000
MAX CUTTING FORCE (KN)	97	180	180	180	320	375	450
BACK GAUGE RANGE (MM)	600	750	1000	1000	1000	1000	1000
SHEAR ANGLE (DEGREES)	0.5—1.5	0.5—2	0.5—2	0.5—2	0.5—2	0.5—2.5	0.5—2.5
DEPTH OF THROAT (MM)	100	100	100	100	100	100	120
STROKES (PER MINUTES)	25	24	22	20	10	10	6
MOTOR (KW)	5.5	7.5	7.5	7.5	7.5	11	15
WEIGHT(KG)	4700	5500	6700	8600	9300	11000	13400
DIMENSIONS(MM) (LxWxH)	3150x1720x1910	3170x1730x1935	3720x1730x2015	4670x1750x2100	4650x1890x2075	4735x1820x2325	4710x1950x2485

**SIZES UP TO 9000MM IN LENGTH AND 30MM THICKNESS
NOT ALL SIZES HAVE BEEN LISTED SO PLEASE ASK US**

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTIFICATION