

## Ordering details



Product	Part No.	Description
Transmig® VS 212 Stealth Wirefeeder	W3512006	VS 212 wirefeeder with digital meters fitted

### Accessories

Drive Roll Kits	375980-XXX	One kit (#375980-092) is supplied standard with each wirefeeder, see feed roll kit chart to select drive roll style
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#### Wire Spool / Coil Adapters

5kg 200mm spool	375585-001
7kg 200mm spool	375864-001



Wire Feeder Cart	W4000001	Low profile, large caster cart
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Roll Cage	W4003001	
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MIG Gun Adapter Cartridge		Integrated cartridge to accept other style MIG guns Wire feeder comes with Tweco® cartridge installed
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Tweco® #4	W4004001
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Miller®	W4005001
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Lincoln® (gasless)	W4006001
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Lincoln®	W4006002
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Euro-style	W4007001
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**CIGWELD**  
By **THERMADYNE®**

CIGWELD Pty Ltd A Division of Thermadyne Holdings Corporation, 71 Gower Street, Preston VIC 3072 Australia

#### Customer Service Centre

Telephone: 1300 654 674 Facsimile: 03 9474 7391 Email: [cigweldsales@cigweld.com.au](mailto:cigweldsales@cigweld.com.au)

International Enquiries Telephone: + 61 3 9474 7508 Facsimile: + 61 3 9474 7488

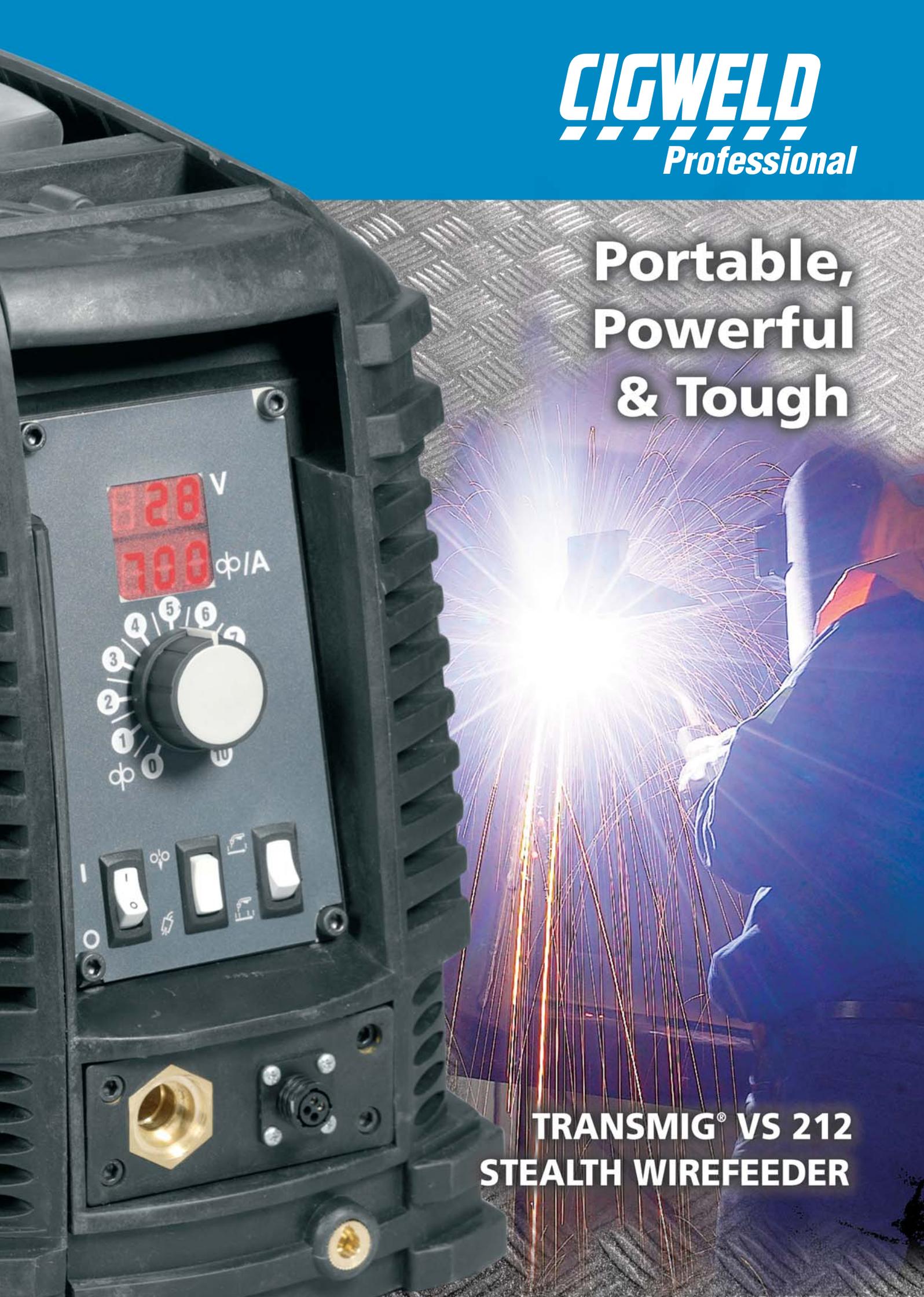
[www.cigweld.com.au](http://www.cigweld.com.au)

In the interest of continuous improvement, CIGWELD Pty Ltd ABN 56 007 226 815 reserve the right to change the specifications or design on any of its products without prior notice.

**CIGWELD**  
*Professional*

**Portable,  
Powerful  
& Tough**

**TRANSMIG® VS 212  
STEALTH WIREFEEDER**





## ***Introducing . . . the Transmig® VS 212 Stealth wirefeeder***

The Transmig® VS 212 Stealth wirefeeder is a purpose built, portable, powerful CC/CV, solid state controlled voltage sensing wire feeder. Its rugged injection molded, fibreglass reinforced, flame retardant, polypropylene case represents the latest in high strength, super tough, light weight materials.

A recessed control panel protects the controls which include a power switch, inch and purge switch, gun trigger hold (2T/4T) and the digital display for monitoring wire speed, amps, volts, arc time and meter hold function. A lifting eye, MIG gun holder, removable voltage sensing lead and recessed carrying handle are just some of the refined external features of the Stealth wirefeeder.

But the features that truly set this machine apart are the aluminium cast machined feed head and tension arm combined with quick change drive rolls (geared top and bottom) and the unique (patent pending) changeable integrated MIG gun cartridge system.

This new system allows the operator to connect any style MIG gun to the wire feeder without the use of external adapters which can break off or restrict wire feeding. Finally all printed circuit boards are potted and sealed to be environmentally toughened from metallic dust, dirt and moisture. Costly down time will be a thing of the past when the Stealth wirefeeder is on site.

***CIGWELD Professional:  
when welding is your business***

## Features



Easy grip latches



Cast aluminum heavy duty handle



Recessed control panel for maximum protection



Digital display meter, wire feed speed (IPM or MPM), amperage, voltage, arc time and memory hold



Wire feed speed dial with large rubberized control knob



Power on/off switch



Inch and Gas purge switch



Gun trigger hold switch (2T/4T)



MIG gun cartridge system (patent pending)



Voltage sensing connector, 25mm dinse



Power cable with 70mm dinse connector

Skid rails

Super tough case made from 30% glass filled polypropylene, impact tough, flame retardant



Easy open door fasteners



Wire spool hub with locking assembly



Internal parts storage



Circuit breaker



CC/CV mode switch



High/low wire feed speed switch



Meter DIP switch



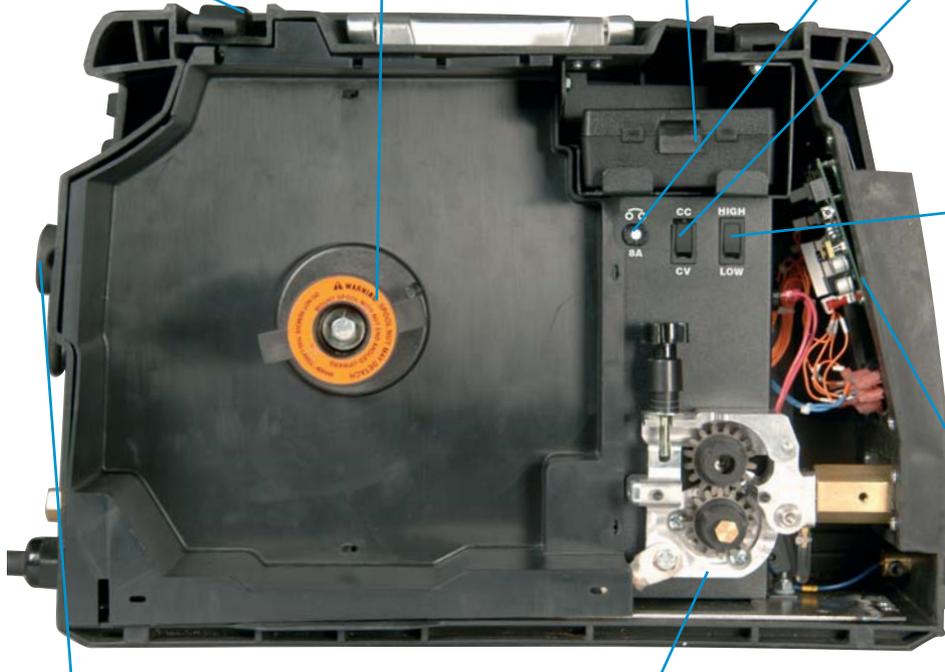
Calibrated tension arm



Heavy duty pressure arm



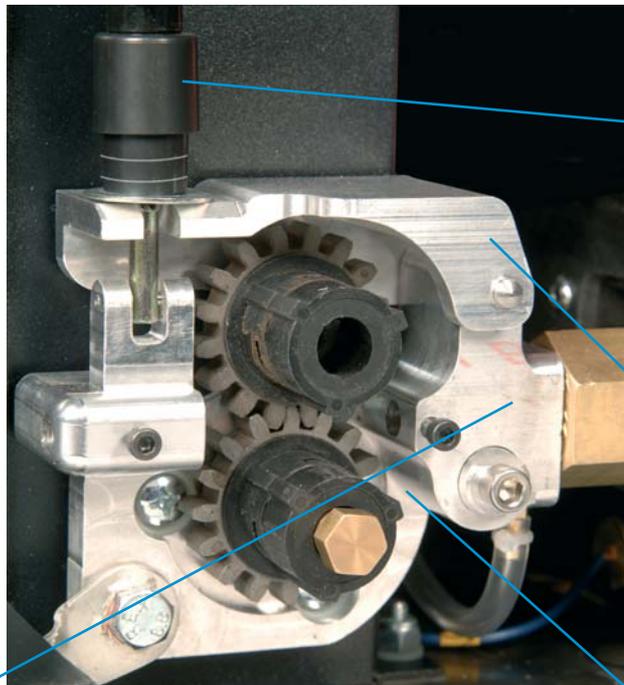
Quick change drive rolls, no tools required



Heavy duty lifting lug



Completely new heavy duty drive system



Precision drive system

# Transmig® VS 212

## Weld anywhere, anytime



Transmig VS 212 with optional roll cage

### Machine Specifications

Input Voltage	15-100 VDC
Maximum Input Current	8 Amps
Wire Speed Range (for all filler wire sizes)	1.27-20.32 m/min
Wire Size Range	0.6-2.0 mm
Maximum Spool Size	20kg
Feed Rolls	2 gear driven
Welding Current	425A at 60% Duty Cycle
Welding Gun Inlet Size (Std.)	15.9mm nominal, Tweco® #4
Maximum Shielding Gas Inlet Pressure	689 Kpa
Dimensions	289 x 239 x 541mm
Weight	20 kg
Approvals	IEC 60974-1, NEMA EW-3

### Drive Roll Kits (#375980-Series) 2 Roll

	Style 1	Style 2	Style 3	Style 4	Style 5	Style 6
<b>Top</b>	Flat	Flat Knurled	Double Smooth 'V'	Double Knurled 'V'	Double Cog	Double 'U'
<b>Bottom</b>	Double Smooth 'V'	Double Smooth 'V'	Double Smooth 'V'	Double Knurled 'V'	Double Cog	Double 'U'
<b>Wire Type</b>	Hard	Hard	Soft/Hard/Tubular	Hard/Tubular	Tubular	Soft (Aluminum)
<b>Wire Size</b>						
0.6mm	375980-031	-	-	-	-	-
0.8, 0.9mm	375980-001	-	375980-010	-	-	-
0.8, 0.9, 1.2mm	375980-028*	-	-	-	-	-
0.9mm	375980-040*	-	-	-	-	375980-032
0.9, 1.2mm	-	-	375980-030	-	-	-
1.2mm	375980-002*	-	-	375980-092	375980-022	-
1.2mm	-	-	375980-011	-	-	375980-033
1.3mm	375980-090*	-	375980-012	-	-	-
1.3, 1.6mm	-	-	-	375980-017	375980-023	-
1.6mm	375980-005*	-	-	-	-	375980-034
2.0mm	375980-006*	-	-	375980-018	-	-

NOTE: 1. Kit #375980-092 is supplied standard with each wire feeder. 2. Drive roll kits include: drive rolls; input and output guides. \*3. Narrow 30° 'V'