

ACCURL PRESS BRAKE EASYBEND B SERIES

The EasyBend B Series NC Press Brakes are optimal for the forming of parts with a low operation cost. Easy Bend B Series NC Press Brakes have Torsion bar synchronous NC two axis control capability just like our larger Press Brakes.



STANDARD EQUIPMENT

- Estun E21 Or Germany ELGO P40 NC control System
- Plate Support Arms
- Germany Bosch-Rexroth Hydraulic
- Germany EMB Tubing connector
- Germany Siemens Main Motor
- Telemecanique/Schneider Electronics
- Hydraulic & Electrical overload protection
- Top and Bottom Tooling(86°, R0.6mm)
- DELTA Inverter controlled back gauge
- Powered Depth Y-axis & Back gauge X-axis
- HIWIN Ball screws & Polished rod with 0,05 mm accuracy.

OPTIONAL COMPONENTS

- DELEM DA41s CNC System
- Manual Crowning System
- DSP Optical Safety Guard

SAFETY EQUIPMENT(CE&NR12)

- Safety Standards(2006/42/EC):
 - 1.EN12622:2009+ A1:2013
 - 2.ENISO12100:2010
 - 3.EN60204-1:2006+A1:2009
- Front finger Protection(Safety light curtain)
- South Korea Kacon Foot Switch(Level4of safety) Back metal safe fence with CE standards
- Safety relay with Monitor the pedal switch& safety protection



Estun E21 NC Control System



Germany Bosch-Rexroth Hydraulic System



BackGauge with Linear guide



Manual Crowning System-Optional

SPECIFICATIONS

Type (MB7)	Bending Capacity KN	Bending Length mm	Between Columns mm	Throat Depth mm	Slide Stroke mm	Stroke Adjustment mm	Max. Shut Height mm	SPM min-1	Main Motor Power kw	Net Weight kg	Outline Size (L×W×H) mm
40T/1600	400	1600	1250	230	100	80	320	≥ 11	5.5	3000	2100×1250×2050
50T/2500	500	2500	2000	230	100	80	320	≥ 11	5.5	3600	3150×1350×2240
63T/2500	630	2500	1900	250	100	80	320	≥ 10	5.5	4150	2850×1890×2150
80T/2500	800	2500	1900	320	100	80	360	≥ 10	7.5	4800	3180×1750×2350
80T/3200	800	3200	2600	320	100	80	360	≥ 10	7.5	5580	3820×1700×2350
80T/4000	800	4000	3350	320	100	80	360	≥ 10	7.5	6120	4350×1700×2400
100T/2500	1000	2500	1850	320	120	100	390	≥ 10	7.5	5850	2850×1750×2360
100T/3200	1000	3200	2550	320	120	100	390	≥ 10	7.5	6500	3790×1700×2350
100T/4000	1000	4000	3350	320	120	100	390	≥ 10	7.5	7800	4590×1745×2450